

Date: Wednesday, 17/09/2008 7:08:42 AM
 User: Linda Lacelle

Process Sheet

Customer	: CC-DAR01 Dart Aerospace Ltd.	Drawing Name	: D206-718-011
Job Number	: 42048		
Estimate Number	: 10804		
P.O. Number	:	Part Number	: D206718011
This Issue	: 17/09/2008 S.O. No. :	Drawing Number	: R08-082
Prsht Rev.	: NC	Project Number	:
First Issue	: / / Type : SMALL /MED FAB	Drawing Revision	:
Previous Run	: 00015	Material	:
Written By	: <u> </u>	Due Date	: 24/09/2008 Qty: 1 Um: Each
Checked & Approved By	: <u> </u>		
Comment	:		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	D206718011	Fuel Scupper
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 1.0000 Each(s)
 Fuel Scupper
 Original Batch B36917 @ CHG001

2.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

-New labels and paper work required with the new batch at CHG001
 -Re-identify and re-package
 -Return to stock
 -Location:

JW 08.9.17

08/09/17

(X)

4.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



mf 08-09-30

File: Wednesday, 1/23/2008 11:33:18 AM
User: Kim Johnston

Process Sheet

9

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : FUEL SCUPER ASSEMBLY
Job Number : 36917	
Estimate Number : 10150	
P.O. Number :	Part Number : D206718011
This Issue : 1/23/2008 S.O. No. :	Drawing Number : D3270 REV B
Prsht Rev. : NC	Project Number : N/A
First Issue : 1/1 Type : LARGE FAB ASSY	Drawing Revision : B
Previous Run : 24076	Material :
Written By :	Due Date : 2/29/2008 Qty: 20 Um: Each
Checked & Approved By : <u>10 08 01 23</u>	
Comment : Est Rev: C Removed manufacturing 05-11-01	

Additional Product

Job Number:



REFERENCE ONLY

W/0 42048

Seq. #:	Machine Or Operation:	Description :
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1.0 36917A

2.0 DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile & type labels per PPPD206-718-011 CHG001

3.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

4.0 80004212

Insert



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description-Batch

1 80-004-2-12

Insert

M107173

5.0 D3270041

Fuel Scupper Drain Assy



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3270-041

Fuel Scupper Drain Assy

24076A SX

B36971A

6.0 D32711

Gasket



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 D3271-1

Gasket

M107173 623971

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: FUEL SCUPER ASSEMBLY

Job Number: 36917

Part Number: D206718011

Number:



Seq. #:

Machine Or Operation:

Description :

AN3H14A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 80.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

4 AN3H14A

Bolt

M184316 X

M1952200 X

M100220 24X

AN960JD10L

Washer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 AN960JD10L

Washer

M104855

9.0

MS21919DF6

Clamp



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 MS21919DF6

Clamp

15320 10X

106966 10X

10.0

MS27039140

Screw



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 MS27039-1-40

Screw

15399

11.0

NAS43DD3128

Spacer



Comment: Qty.: 1.0000 Each(s)/Unit Total: 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number

Description Batch

1 NAS43DD3-128

Spacer

M101594

683/28

20

12.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

80864/02 (420)